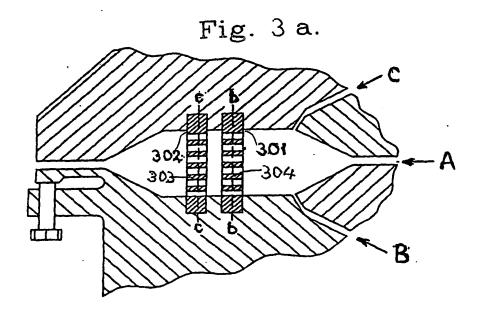


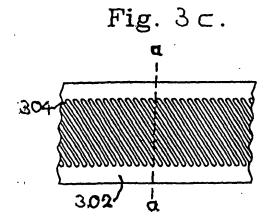
Optional Interruption

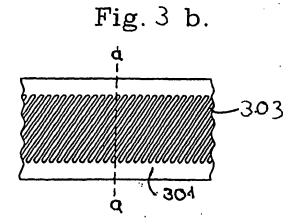
("Colddrawing")

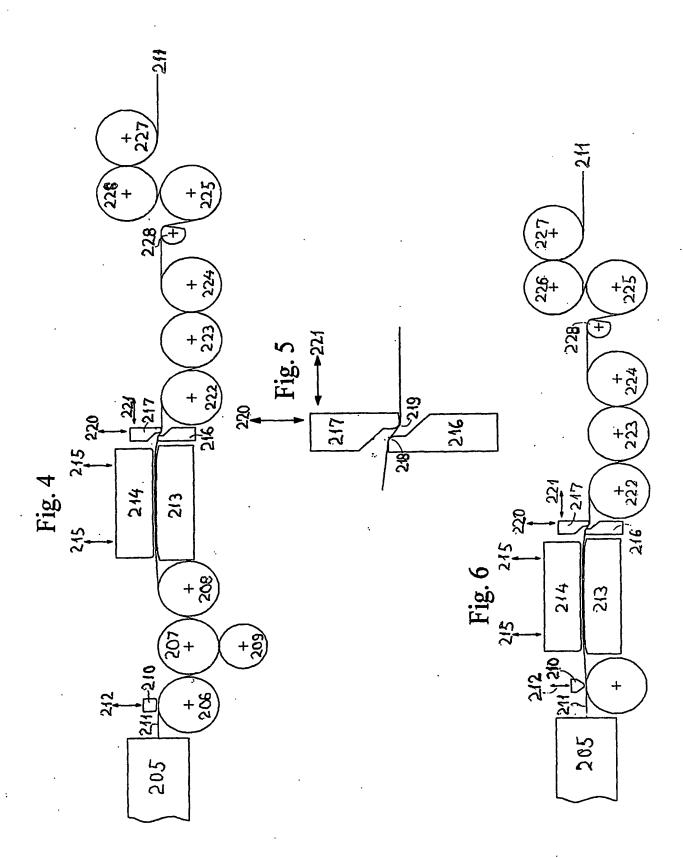
("Hotdrawing")

attenuation

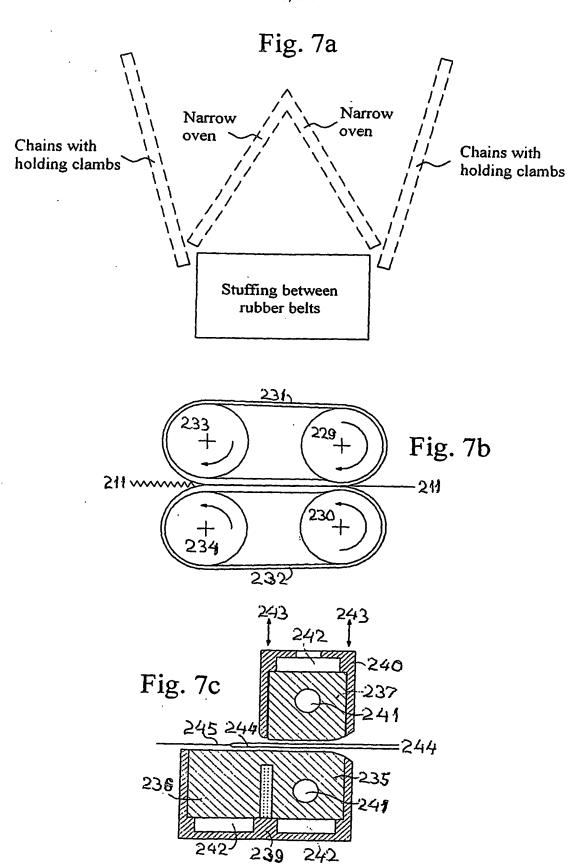








4/18



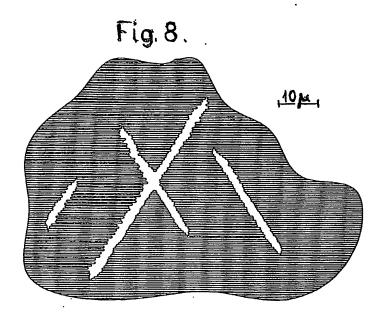
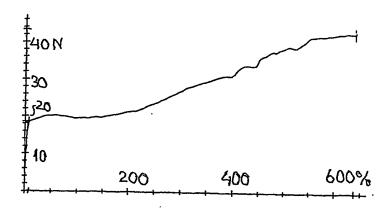
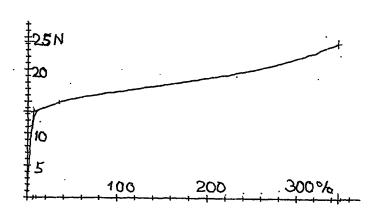


Fig. 9a 20%PP - 80%LLDPE

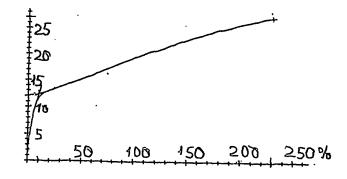
As extrudet



Hotdrawn 3,00:1 at 130°C Not Colddrawn



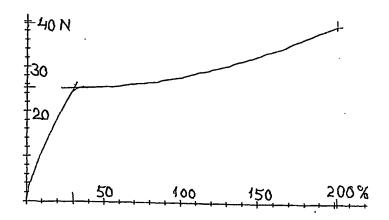
Hotdrawn 3,00:1 at 115°C Not Colddrawn



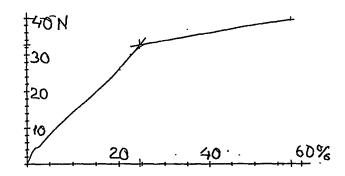
7/18

Fig. 9b 20%PP - 80%LLDPE

Hotdrawn 3,00:1 at 130°C Colddrawn at 2,00:1



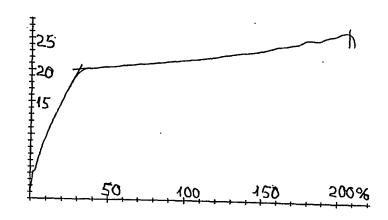
Hotdrawn 3,00:1 at 115°C Colddrawn at 2,00:1



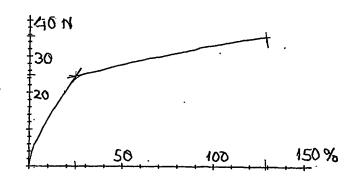
8/18

Fig. 9c 20%PP - 80%LLDPE

Hotdrawn 3,00:1 at 130°C Colddrawn at 1,50:1



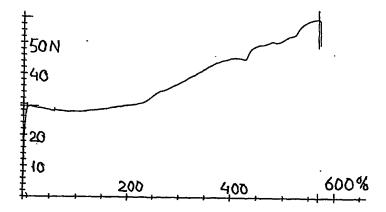
Hotdrawn 3,00:1 at 115°C Colddrawn at 1,50:1



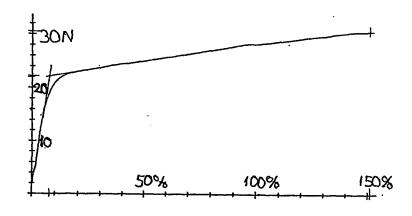
9/18

Fig. 10a 33%PP - 67%LLDPE

As extrudet



Hotdrawn 3,00:1 at 130°C Not Colddrawn



Hotdrawn 3,00:1 at 115°C Not Colddrawn

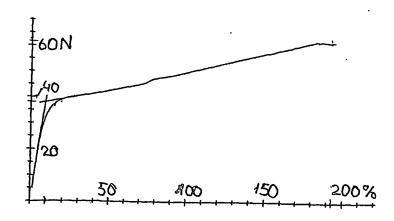
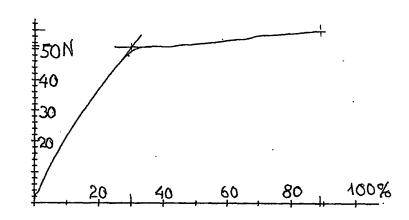


Fig. 10b

33%PP-67%LLDPE.

Hotdrawn 3,00:1 at 130°C Colddrawn at 2,00:1



Hotdrawn 3,00:1 at 115°C Colddrawn at 2,00:1

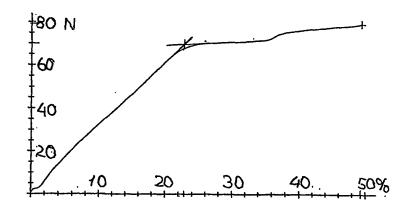
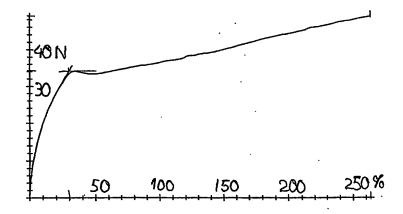


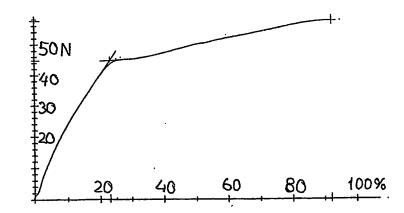
Fig. 10c

33%PP - 67%LLDPE

Hotdrawn 3,00:1 at 130°C Colddrawn at 1,50:1



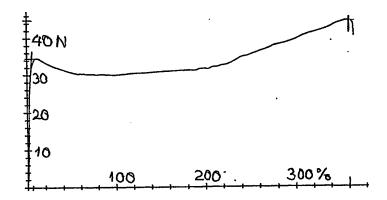
Hotdrawn 3,00:1 at 115°C Colddrawn at 1,50:1



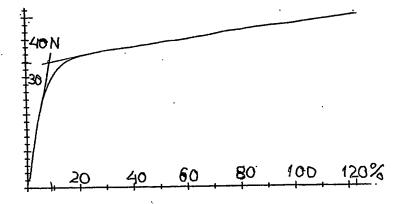
12/18

Fig. 11a 50%PP - 50%LLDPE





Hotdrawn 3,00:1 at 130°C Not Colddrawn



Hotdrawn 3,00:1 at 115°C Not Colddrawn

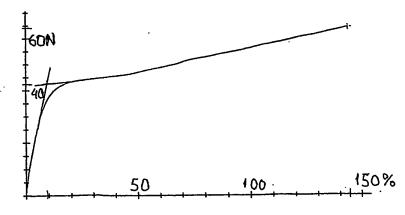
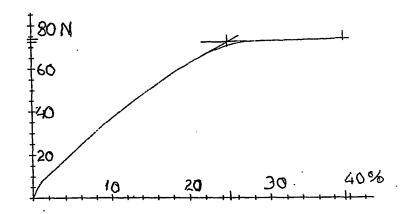


Fig. 11b 50%PP - 50%LLDPE

Hotdrawn 3,00:1 at 130°C Colddrawn at 2,00:1



Hotdrawn 3,00:1 at 115°C Colddrawn at 2,00:1

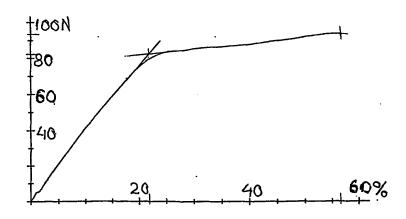
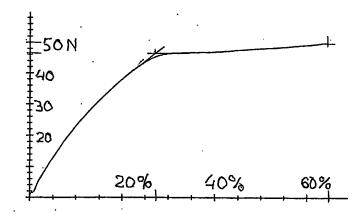


Fig. 11c 50%PP - 50%LLDPE

Hotdrawn 3,00:1 at 130°C Colddrawn at 1,50:1



Hotdrawn 3,00:1 at 115°C Colddrawn at 1,50:1

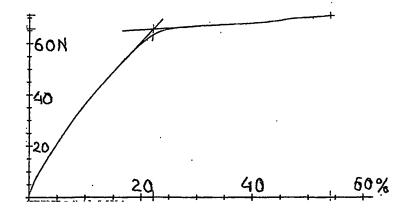


Fig. 12a

Shrinktest - No Hotdrawing, Colddrawing 3,00:1

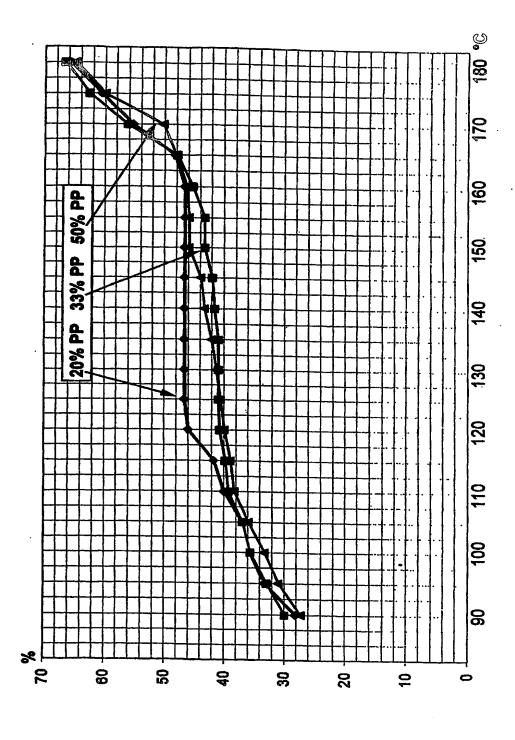
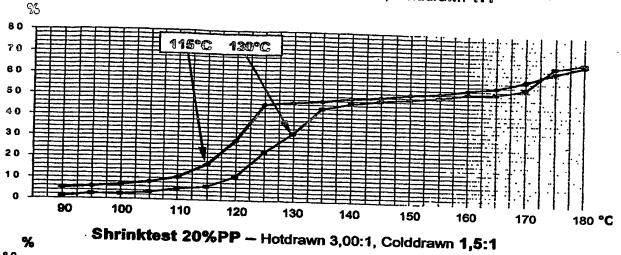
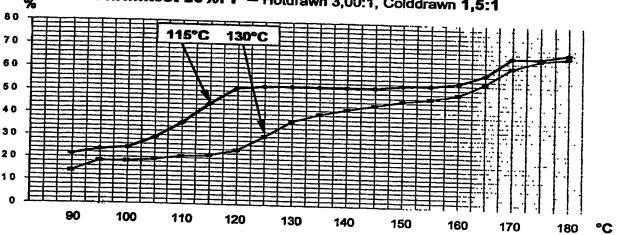
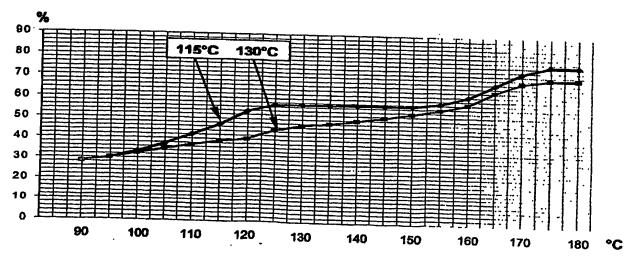


Fig. 12b Shrinktest 20%PP - Hotdrawn 3,00:1, Colddrawn 1:1





Shrinktest 20%PP - Hotdrawn 3,00:1, Colddrawn 2:1



17/18

Fig. 12c

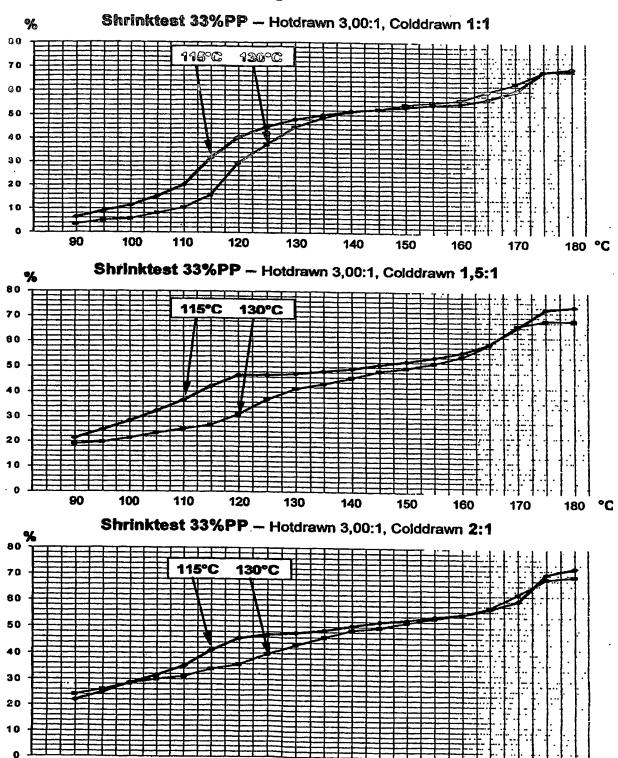


Fig. 12d

